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Precautionary statements:

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### 2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

## SECTION 3. Composition/information on ingredients

### 3.1. Substances

PLASTICS + Water Based inks

### 3.2. Mixtures

The product does not contain substances classified as being hazardous to human health or the environment pursuant to the provisions Regulation (EU) 1272/2008 (CLP) (and subsequent amendments and supplements) in such quantities as to require the statement.

## SECTION 4. First aid measures

### 4.1. Description of first aid measures

EYES: not plausible.  
SKIN: wash with warm water  
INGESTION: not plausible  
INHALATION: not plausible

### 4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

### 4.3. Indication of any immediate medical attention and special treatment needed

Information not available

## SECTION 5. Firefighting measures

### 5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT  
The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.  
UNSUITABLE EXTINGUISHING EQUIPMENT  
None in particular.

### 5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE  
Do not breathe combustion products.

### 5.3. Advice for firefighters

#### GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

#### SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

## SECTION 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

### 6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

### 6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

### 6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

## SECTION 7. Handling and storage

### 7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

### 7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

### 7.3. Specific end use(s)

Information not available

## SECTION 8. Exposure controls/personal protection

### 8.1. Control parameters

Information not available

## 8.2. Exposure controls

Comply with the safety measures usually applied when handling chemical substances.

HAND PROTECTION  
None required.

SKIN PROTECTION  
None required.

EYE PROTECTION  
None required.

RESPIRATORY PROTECTION  
None required, unless indicated otherwise in the chemical risk assessment.

## ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

# SECTION 9. Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

Appearance	Plastic fibre pens with water based ink
Colour	24 colours
Odour (ink)	Unnoticeable
Odour threshold	Not available
pH	Not available
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	Not available
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower inflammability limit (ink)	> 100°C
Upper inflammability limit (ink)	> 100°C
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density (ink)	1,000 +/- 0,05 Kg/l
Solubility	Ink soluble in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available



## 9.2. Other information

VOC (Directive 2010/75 / EC): 0.90%  
VOC (volatile carbon): 0.62%

## 10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

## 10.2. Chemical stability

The product is stable in normal conditions of use and storage.

## 10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

## 10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

## 10.5. Incompatible materials

Information not available

## 10.6. Hazardous decomposition products

Information not available

## SECTION 11. Toxicological information

According to currently available data, this product has not yet produced health damages. Anyway, it must be handled according to good industrial practices.

### 11.1. Information on toxicological effects

#### Metabolism, toxicokinetics, mechanism of action and other information

Information not available

#### Information on likely routes of exposure

Information not available

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

LC50 (Inhalation) of the mixture:  
Not classified (no significant component)  
LD50 (Oral) of the mixture:  
Not classified (no significant component)  
LD50 (Dermal) of the mixture:  
Not classified (no significant component)

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

## SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

### 12.1. Toxicity

Information not available

### 12.2. Persistence and degradability

Information not available

### 12.3. Bioaccumulative potential

Information not available

### 12.4. Mobility in soil

Information not available

### 12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

### 12.6. Other adverse effects

Information not available

## SECTION 13. Disposal considerations

### 13.1. Waste treatment methods

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

## SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

### 14.1. UN number

Not applicable

### 14.2. UN proper shipping name

Not applicable

### 14.3. Transport hazard class(es)

Not applicable

#### 14.4. Packing group

Not applicable

#### 14.5. Environmental hazards

Not applicable

#### 14.6. Special precautions for user

Not applicable

#### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

## SECTION 15. Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

None

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Information not available

### 15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

## SECTION 16. Other information

### LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

### GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
  2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
  3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
  4. Regulation (EU) 2015/830 of the European Parliament
  5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
  6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
  7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
  8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
  9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
  10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
  11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
  12. Regulation (EU) 2016/1179 (IX Atp. CLP)
  13. Regulation (EU) 2017/776 (X Atp. CLP)
  14. Regulation (EU) 2018/669 (XI Atp. CLP)
  15. Regulation (EU) 2018/1480 (XIII Atp. CLP)
  16. Regulation (EU) 2019/521 (XII Atp. CLP)
- The Merck Index. - 10th Edition
  - Handling Chemical Safety
  - INRS - Fiche Toxicologique (toxicological sheet)
  - Patty - Industrial Hygiene and Toxicology
  - N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
  - IFA GESTIS website
  - ECHA website
  - Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

### Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.  
Product's classification is based on the calculation methods set out in Annex I of the CLP Regulation, unless otherwise indicated in sections 11 and 12.  
The data for evaluation of chemical-physical properties are reported in section 9.

**End of Safety Data Sheet**